

What is claimed is:

1. A quick change roll-fed high speed labeling system, comprising:
 - a conveyor for moving articles to be labeled;
 - an infeed screw assembly for spacing and stabilizing said articles, said infeed screw assembly comprising a feedscrew having a plurality of pockets for
 - 5 receiving and properly spacing successive incoming articles, said feedscrew assembly having a gear drive, and having means for pivoting said feedscrew both vertically and horizontally;
 - a rotatable starwheel assembly having a plurality of spaced pockets for receiving individual ones of said articles therein;
 - 10 a rotatable vacuum drum assembly; and
 - a supply of roll fed labels, wherein said labels are dispensed singly onto a label receiving face of said rotatable vacuum drum assembly.

2. A quick change roll-fed high speed labeling system, comprising:
 - a conveyor for moving articles to be labeled;
 - an infeed screw assembly for spacing and stabilizing said articles;
 - a rotatable starwheel assembly having a plurality of spaced pockets for
 - 5 receiving individual ones of said articles therein;
 - a rotatable vacuum drum assembly comprising a three-ported valving system; and
 - a supply of roll fed labels, wherein said labels are dispensed singly onto a label receiving face of said rotatable vacuum drum assembly.